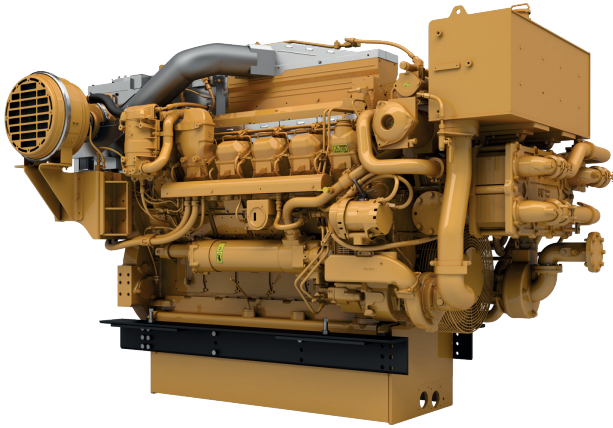


3512E

MARINE PROPULSION ENGINE

1901 bkW (2549 bhp) @ 1800 rpm



3512E Marine Propulsion Engine
U.S. EPA Tier 4 Final / IMO III

ENGINE SPECIFICATIONS

Configurations

Vee 12, 4-stroke-cycle diesel

Emissions

U.S. EPA Tier 4 Final certified
IMO III emissions certified
(SCR required)
IMO II-III switchable

Rated Engine Speed

1800 rpm

Bore x Stroke

170 mm x 215 mm
6.69 in x 8.46 in

Displacement

58.6 Liter / 3574 cu in

Aspiration

Turbocharged-aftercooled
aspiration

Governor

Electronic (A5 ECM)

Refill Capacity

Lube Oil System w/ oil filter change:
613 L (162 gal)/1000 hrs pan

Oil Change Interval

1000 hrs

Cooling

Heat exchanger or keel cooled

Flywheel Housing

SAE No. 00 with SAE No. 00 flywheel
(183 teeth)

Rotation

Counterclockwise from flywheel end

FEATURES AND BENEFITS

- Utilizes SCR Technology to enable U.S. EPA Tier 4 Final emission regulations compliance while lowering operational costs
- Utilizes closed loop air assisted DEF dosing control strategy that delivers:
 - Highest efficiency mixing and control to lower operational costs
 - Extends emissions useful life
 - Ensures compliance
 - Flexible to urea quality
- Advanced engine combustion design process utilizing optimum configurations and cylinder geometry for maximum engine efficiency
- Enhanced control of fuel injection optimized through crank timing and the latest A5 ECM technology
- Optimal fuel injector nozzle geometry and electronic injection control for improved fuel delivery
- Strengthened cylinder heads and valves for increased durability and peak cylinder pressure capability resulting in higher engine duty cycle capability
- Industry-leading warranty coverage for factory packaged components
- Global dealer network for service in any location

STANDARD ENGINE EQUIPMENT

- Corrosion-resistant aftercooler core
- Dual A5 engine control modules with electronic unit injection and low pressure fuel system
- Dual turbochargers with water-cooled bearings and heat shields
- Vibration damper and guard
- Meets SOLAS regulations
- Duplex Fuel and Oil Filtration
- Auxiliary fresh water pump
- Gear Driven, centrifugal jacket water pump with 40% more capacity

OPTIONAL ATTACHMENTS

- Plate-type heat exchanger with integrated SCAC and JW Water expansion tanks
- Special appearance packages with chrome covers
- Marine society certifications
- Power take-off
- Certified marine alarm and protection safety system
- Standard instrument panel with color touchscreen display
- Mounting rails and trunnion mount options
- Engine mounted fuel cooler (SCAC Water Cooled)
- Sea water pump with 25% more capacity for cooling auxiliary vessel equipment
- Closed crank case ventilation

C RATING (MAXIMUM CONTINUOUS) DEFINITION

Typical applications: For vessels operating at rated load and rated speed up to 50% of the time with cyclical load and speed (20% to 80% load factor). Typical operation ranges from 2000 to 4000 hours per year.

TECHNICAL DATA

3512E Marine Propulsion Engine

PROP DEMAND FUEL & DEF CONSUMPTION (C RATING)

rpm	Brake Specific Fuel Consumption				DEF Consumption 32.5 % Concentration		DEF Consumption 40 % Concentration	
	bhp	lb/bhp-hr	bkW	g/bkW-hr	Gal/hr	Liters/hr	Gal/hr	Liters/hr
1800	2549	0.329	1901	196.3	7.2	27.3	5.4	20.6
1600	1790	0.321	1335	191.7	5.1	19.4	3.9	14.6
1400	1199	0.327	894	194.9	3.0	11.4	2.3	8.6
1200	755	0.345	563	205.7	1.4	5.2	1.0	3.9
1000	437	0.355	326	211.8	0.6	2.2	0.4	1.7
800	224	0.364	167	217.1	0.0	0.0	0.0	0.0

For Cat® dealers:
Please reference TMI
Web for most current
information.

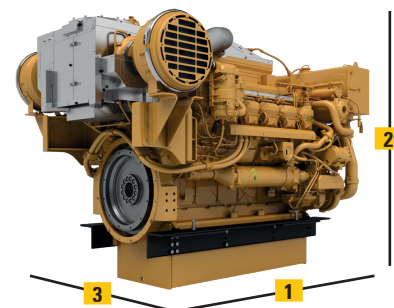
- ISO 3046/1 fluid consumption tolerance of -0/+5%
- Reference 32.5% DEF density of 1.0895 kg/L
- Reference 40% DEF density of 1.1120 kg/L

Consult your local Cat® dealer to create a customized engine
TCO (Total Cost of Ownership) analysis specific to your vessel as
well as for IMO II optimized performance data.

DIMENSIONS & WEIGHT

	Length (1)	Height (2)	Width (3)	Engine dry weight
min.	104.2 in/2646 mm	91.9 in/2335 mm	71.2 in/1808 mm	18,025 lb/8,176 kg
max.			81.9 in/2081 mm	

Note: Do not use these dimensions for installation design.
See general dimension drawings for detail.

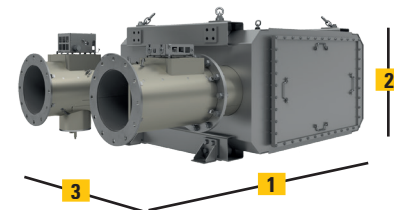


CLEAN EMISSIONS MODULE (CEM)

Dimensions & Weight				
Model	Length (1)	Height (2)	Width (3)	Weight
12 Brick Z-Flow	3453.6 mm 135.97 in	1012.4 mm 39.86 in	1627.2 mm 64.06 in	1253.6 kg 2763.7 lb
12 Brick U-Flow	2712.0 mm 106.77 in	1012.4 mm 39.86 in	1627.2 mm 64.06 in	1261.5 kg 2783.3 lb
Dosing Cabinet	948.6 mm 37.35 in	534.5 mm 21.05 in	477.3 mm 18.79 in	---

Clean Emissions Module (CEM)

Available in U-flow configurations (shown)
and Z-flow configurations.



The 3512E engine requires Selective Catalyst Reduction (SCR) technology.
The easy-to-install Cat® SCR System is an exhaust gas aftertreatment solution
compliant with U.S. EPA Tier 4 Final / IMO III emission standards.

- Proven technology to meet U.S. EPA Tier 4 Final / IMO III emission standards
- IMO II-III switchable calibrations available
- Maintains engine efficiency, durability and reliability
- Easy to install with minimum impact to vessel design
- Compact package from one single source
- Available for new builds and retrofits
- For detailed dimensions and installation requirements, please refer to latest revision of A&I guide LEBM0023.

Dosing Cabinet



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To find your nearest dealer, please visit: www.cat.com/marine

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The International System of Units (SI) is used in this publication.